

# ZCC2000 3D Printer Installation

1. Check the appearance of the equipment for any damage. (Fig. P-1)



(P-1)

2. Please use a 3mm hex wrench to remove the built-in handle and reinstall it on the outside. (Fig. P-2)



(P-2)

3. Use (Fig. P-4) parts and tools to install the extruder assembly. (Fig. P-3)



(P-3)



(P-4)

① Connect the air pipe inside the equipment to one end of the pressure regulating valve. (Fig. P-5)

② Fix the pressure regulating valve on the machine with M4x6mm screws and tighten it with a 3mm hex wrench. (Fig. P-6)



(P-5)



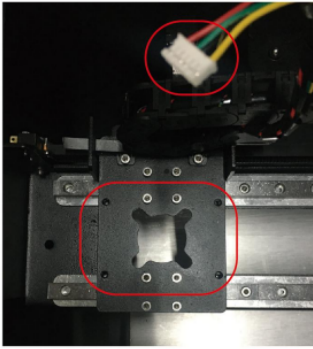
(P-6)

4. Use (Figure P-7) parts and tools to install the extruder assembly.



(P-7)

- ① Place the extruder into the fixed plate on the equipment slide. (Fig. P-8)
- ② Tighten and secure with screws, and insert the wires.(Fig. P-9)



(P-8)

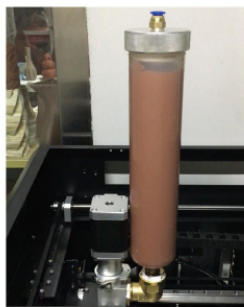


(P-9)

5. Install the material Barrel. (Fig. P-10)



(P-10)

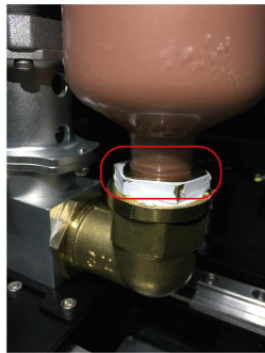


(P-11)

- ① Rotate the mud fled material barrel into the feed port on the right side of the extruder. (Fig. P-12)
- ② Tighten the material barrel to prevent external air from entering and affecting the printing effect. (Fig. P-13)



(P-12)



(P-13)

6. Connect the air pressure. (Fig. P-15) Operate while the air compressor is not running.

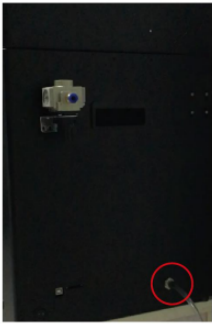


(P-14)

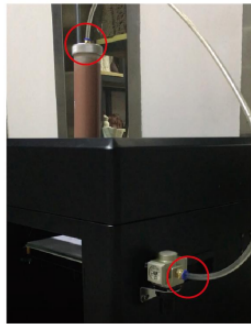


(P-15)

- ① Insert one end of the air hose connector into the air compressor and the other end into the right air inlet of the equipment. (Fig.P-16)
- ② Connect the pressure regulating valve and the material cylinder with another air pipe. (Fig. P-17)



(P-16)



(P-17)

7. Connect to the power supply. (Fig. P-19)

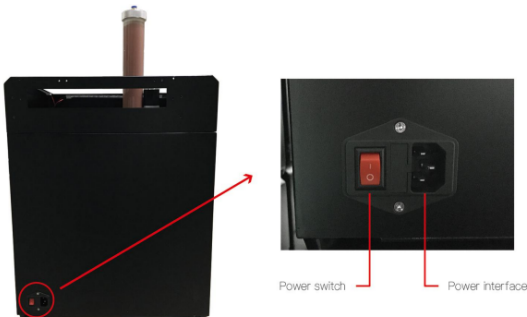


(P-18)



(P-19)

- ① Insert the power cord into the power interface at the back of the device. (Fig. P-20)
- ② Turn on the power switch after inserting the wire. (Fig. P-20)



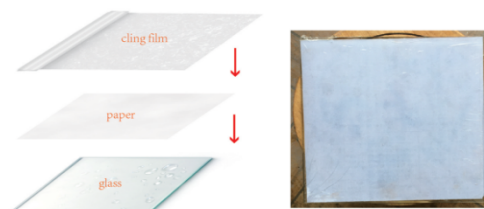
(P-20)

8. Print glass processing. (Fig. P-22)

- ① First, lay the glass flat on the table and sprinkle a small amount of water;
- ② Lay the paper flat on the glass;
- ③ Finally, attach a layer of cling film and flatten it, making sure that the size of the paper and cling film does not exceed that of the glass.



(P-21)



(P-22)